TECHNICAL DATA SHEET

PRODUCT CODE(S): M-0337R1

PRODUCT DESCRIPTION: CLEAR PVC ADHESIVE

PHYSICAL PROPERTIES:

COLOR:	Clear	
TYPE:	Solvent	
VISCOSITY:	#3@30 600cps +/- 200cps	
WEIGHT PER GALLON:	7.56	lbs/gal ± 0.30 lbs.
	0.91	g/ml ± 0.04 g/ml
SPECIFIC GRAVITY (ASTM D 1475-90):	0.910	± 0.04
GLOSS @ 60°:	N/A	
pH:	N/A	
FLASH POINT:	* 16 °F	-8.9°C
SOLIDS:	19.00	% by weight
	15.18	% by volume
THEORETICAL COVERAGE:	243.49	ft^2 / gal @ 1.0 mil dry
	5.97	m^2/l @ 25.4 µ
VOC:	6.12	lb(s)/gal (733.9g/l)
VOC (U.S.):	5.38	lb(s)/gal (645.1g/l)

APPLICATION:

METHOD:	Pistol Oilers
CURE METHOD:	Ambient
REDUCTION:	None
CLEAN UP:	MEK
RECOMMENDED EQUIPMENT:	Pistol Oilers

SUBSTRATE:

TYPE:	PVC
PREPARATION:	Clean, free from dirt and oils

HANDLING & STORAGE:

SHELF LIFE:	12 Months
FREEZE CAUTION:	Protect from freezing
RECOMMENDED STORAGE:	Cool dry location. 41°F (5°C)- 95°F (35°C). Keep away from direct sunlight.

ADDITIONAL GUIDELINES:

Mix well before use. Close lid betwen uses.

rev. date: 04/26/2024

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